according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

Date of issue: 07/01/2021 Revision date: 15/09/2021 Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

Product name : Crystal Clear Deep Casting Epoxy Resin A

Type of product : Resin

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Intended for general public

Main use category : Industrial use

Industrial/Professional use spec : Intended for general public

Industrial

Use of the substance/mixture : Industrial laminating resin, casting, injection, winding, infusion, gluing, foaming, coatings and

sealants

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Kil Epox Shop

Bildstock 9, 9323 Steinach, Switserland Tel +41(0)779173848 Mail:

info@epoxyresinshop.ch...www.epoxyresin-shop.ch

1.4. Emergency telephone number

Emergency number : Tox (Swiss) : +41 (0)44 251 51 51

Country	Organisation/Company	Address	Emergency number	Comment
Switserland	Tox Info Suisse	Freiestrasse 16 8032 Zürich	Tel. 145 (aus dem Ausland: +41 44 251 51 51)	info@toxinfo.ch

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Sensitisation — Skin, Category 1 H317
Hazardous to the aquatic environment — Chronic Hazard, Category 2 H411

Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)





Signal word (CLP) : Warning

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

Hazardous ingredients : C13/C15-Alkylglycidylether; reaction product: bisphenol-A-(epichlorhydrin), epoxy resin

(number average molecular weight ≤ 700); Formaldehyde, polymer with (chloromethyl)oxirane

and phenol

Hazard statements (CLP) H315 - Causes skin irritation

H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation

H411 - Toxic to aquatic life with long lasting effects

P102 - Keep out of reach of children Precautionary statements (CLP)

P270 - Do not eat, drink or smoke when using this product

P301+P310 - IF SWALLOWED: immediately call a POISON CENTER or doctor/physician

P281 - Use personal protective equipment as required

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing

P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated

clothing. Rinse skin with water/shower

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation

EUH-statements : EUH205 - Contains epoxy constituents. May produce an allergic reaction

Other hazards

Other hazards not contributing to the classification

: None under normal conditions

SECTION 3: Composition/information on ingredients

Substance

Not applicable

Mixture 3.2.

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700)	(CAS No) 25068-38-6 (EC no) 500-033-5 (EC index no) 603-074-00-8 (REACH-no) 01-2119456619-26	50 - 70	Eye Irrit. 2, H319 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
C13/C15-Alkylglycidylether	(CAS No) 68081-84-5 (EC no) 268-358-2 (REACH-no) 01-2119962192-39	10 - 40	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 Aquatic Chronic 3, H412
Formaldehyde, polymer with (chloromethyl)oxirane and phenol	(CAS No) 9003-36-5 (EC no) 500-006-8 (REACH-no) 01-2119454392-40	10 - 40	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411 Eye Irrit. 2, H319

Specific concentration limits:

Name	Product identifier	Specific concentration limits
reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700)	(CAS No) 25068-38-6 (EC no) 500-033-5 (EC index no) 603-074-00-8 (REACH-no) 01-2119456619-26	(C >= 5) Skin Irrit. 2, H315 (C >= 5) Eye Irrit. 2, H319

Full text of H-statements: see section 16

SECTION 4: First aid measures

First-aid measures general

: IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation

: Allow the victim to rest. Allow breathing of fresh air. Give oxygen or artificial respiration if necessary. If breathing stops, give artificial respiration. Call a POISON CENTER or doctor/physician.

First-aid measures after skin contact

Take off contaminated clothes, wash skin with plenty of water or have a shower (during minimum 15 minutes) and if necessary take medical advice. Be careful, the product may remain trapped under clothing, footwear or a wrist-watch. Do not use solvents or thinners. If on skin and if skin irritation or rash occurs, seek medical advice and attention.

First-aid measures after eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an eye specialist immediately.

First-aid measures after ingestion

Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation

: May cause irritation to the respiratory tract, sneezing, coughing, burning sensation of throat

with constricting sensation of the larynx and difficulty in breathing.

Symptoms/injuries after skin contact

: Causes skin irritation. May cause moderate irritation,. This material or its emissions may induce

an allergic or sensitization reaction and thereby aggravate existing systemic disease.

Symptoms/injuries after eye contact : Causes

: Causes eye irritation. May cause moderate irritation, including burning sensation, tearing,

redness or swelling.

4.3. Indication of any immediate medical attention and special treatment needed

For the Anti-poison Center indicate all the components including the non dangerous ones to obtain (when possible) a total of 100 %.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Carbon dioxide. Water spray. Dry powder. Alcohol resistant foam.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Explosion hazard

: Heat may cause pressure rise with explosion of tanks/drums.

Hazardous decomposition products in case of

: Carbon dioxide. Carbon monoxide. Nitrogen oxides. Toxic fumes.

5.3. Advice for firefighters

Firefighting instructions

: Evacuate the danger area. Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. Toxic to aquatic organisms, may cause long-term

adverse effects in the aquatic environment.

Protection during firefighting

: Do not enter fire area without proper protective equipment, including respiratory protection.

Other information

: Exercise caution when fighting any chemical fire.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment

: Manipulations are to be done only by qualified and authorised persons. Wear recommended personal protective equipment.

Emergency procedures

: If a major spill occurs, all personnel should be immediately evacuated and the area ventilated.

6.1.2. For emergency responders

Protective equipment

: Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection. Wear proper protective equipment.

Emergency procedures

: Stop release. Place in an appropriate container and dispose of the contaminated material at a licensed site.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Avoid release to the environment. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up

: Clean up any spills as soon as possible, using an absorbent material to collect it. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal.

6.4. Reference to other sections

Concerning personal protective equipment to use, see section 8. Concerning disposal elimination after cleaning, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

: Use only outdoors or in a well-ventilated area. Do not get in eyes, on skin, or on clothing. Do not handle until all safety precautions have been read and understood.

Hygiene measures

: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions

: Store, if possible, in a cool, well ventilated place away from incompatible materials. Keep container closed when not in use.

Incompatible products

: Oxidizing agent. Strong bases. Strong acids.

Storage area : Store in a well-ventilated place.
Special rules on packaging : Store in a closed container.

7.3. Specific end use(s)

No additional information available

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Personal protective equipment : Avoid all unnecessary exposure. Gas mask. Protective clothing. In case of splash hazard:

safety glasses. Gloves. Wash hands and other exposed areas with mild soap and water before

eating, drinking or smoking and when leaving work.

Hand protection : Nitrile-rubber protective gloves. Chemical resistant gloves (according to European standard NF

EN 374 or equivalent)

Eye protection : Chemical goggles or face shield

Skin and body protection : Wear suitable protective clothing

Respiratory protection : Wear respiratory protection. Gas mask with filter type A









Consumer exposure controls

: Avoid contact during pregnancy/while nursing.

Other information : Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear, colorless liquid.

Colour : Colourless. Odour : slight.

Odour threshold No data available рΗ : No data available Relative evaporation rate (butylacetate=1) : No data available Melting point : No data available : No data available Freezing point **Boiling point** : No data available : No data available Flash point Auto-ignition temperature : No data available Decomposition temperature : No data available Flammability (solid, gas) : No data available Vapour pressure : No data available Relative vapour density at 20 °C : No data available

Relative density : 1.08
Relative density of saturated gas/air mixture : 1.08

Solubility : No data available
Log Pow : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidising properties : No data available
Explosive limits : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

10.2. Chemical stability

Stable under use and storage conditions as recommended in section 7.

10.3. Possibility of hazardous reactions

Refer to section 10.1 on Reactivity.

10.4. Conditions to avoid

No data available.

10.5. Incompatible materials

Strong acids. Oxidizing agent. Strong bases. Amines.

10.6. Hazardous decomposition products

Carbon dioxide. Carbon monoxide. Nitrogen oxides. Toxic fumes.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

ATE CLP (oral)	500.000 mg/kg bodyweight
ATE CLP (dermal)	1100.000 mg/kg bodyweight
ATE OEI (delinal)	1 100.000 mg/kg bodywc

C13/C15-Alkylglycidylether (68081-84-5)

LD50 oral rat > 5000 mg/kg

reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) (25068-38-6)

LD50 oral rat	11400 mg/kg
LD50 oral	≈ 2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg

Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)

LD50 oral rat	> 2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
Skin corrosion/irritation	Causes skin irritation.

Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified
Reproductive toxicity : Not classified
Specific target organ toxicity (single exposure) : Not classified
Specific target organ toxicity (repeated : Not classified

exposure)

Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general: No data.Ecology - air: No data.Ecology - water: No data.

reaction product: bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight ≤ 700) (25068-38-6)

LC50 fish 1	1.3 mg/i
EC50 Daphnia 1	2.1 mg/l
EC50 72h algae (1)	11 mg/l

Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)

LC50 fish 1	2.54 mg/l
EC50 Daphnia 1	2.55 mg/l
EC50 72h algae (1)	> 1000 mg/l

12.2. Persistence and degradability

River & Art Epoxy Resin A	
Persistence and degradability	No data.

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

12.3. Bioaccumulative potential

River & Art Epoxy Resin A	
Bioaccumulative potential	No data.

12.4. Mobility in soil

River & Art Epoxy Resin A	
Ecology - soil	No data.

12.5. Results of PBT and vPvB assessment

Component	
Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Other adverse effects

Other adverse effects : No data.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Do not flush down sewers. Dispose of this material and its container at hazardous or special

waste collection point.

Waste disposal recommendations : Recycle or dispose of in compliance with current legislation.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1.	UN number	
UN-No.	(ADR)	: 3082
UN-No. (IMDG)		: 3082
UN-No. (IATA)		: 3082
UN-No. (ADN)		: 3082

UN-No. (ADN) UN-No. (RID)

14.2. UN proper shipping name

Proper Shipping Name (ADR) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.

3082

Proper Shipping Name (ADN) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. Proper Shipping Name (RID) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport document description (ADR)

: UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III, (E)

: UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s., 9, III, ENVIRONMENTALLY

HAZARDOUS

Transport document description (ADN) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III,

ENVIRONMENTALLY HAZARDOUS

Transport document description (RID) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III,

ENVIRONMENTALLY HAZARDOUS

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : 9
Danger labels (ADR) : 9



IMDG

Transport hazard class(es) (IMDG) : 9
Danger labels (IMDG) : 9

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

1 1 1 2 2

IATA

Transport hazard class(es) (IATA) : 9
Hazard labels (IATA) : 9



ADN

Transport hazard class(es) (ADN) : 9
Danger labels (ADN) : 9



RID

Transport hazard class(es) (RID) : 9
Danger labels (RID) : 9



14.4. Packing group

Packing group (ADR) : III
Packing group (IMDG) : III
Packing group (IATA) : III
Packing group (ADN) : III
Packing group (RID) : III

14.5. Environmental hazards

Dangerous for the environment : Yes
Marine pollutant : Yes

Other information : No supplementary information available

14.6. Special precautions for user

- Overland transport

Classification code (ADR) : M6

Special provisions (ADR) : 274, 335, 601, 375

Limited quantities (ADR) : 5I Excepted quantities (ADR) : E1

Packing instructions (ADR) : P001, IBC03, LP01, R001

Special packing provisions (ADR) : PP1
Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions : T4

(ADR)

Portable tank and bulk container special

provisions (ADR)

: TP1, TP29

Tank code (ADR) : LGBV

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

Vehicle for tank carriage : AT
Transport category (ADR) : 3
Special provisions for carriage - Packages : V12
(ADR)

Special provisions for carriage - Loading,

unloading and handling (ADR)

Hazard identification number (Kemler No.) : 90

Orange plates

90 3082

: CV13

Tunnel restriction code (ADR) : E EAC code : •3Z

- Transport by sea

Special provisions (IMDG) : 274, 335, 969

Limited quantities (IMDG) : 5L Excepted quantities (IMDG) : E1 Packing instructions (IMDG) : P001, LP01 Special packing provisions (IMDG) : PP1 IBC packing instructions (IMDG) : IBC03 Tank instructions (IMDG) : T4 Tank special provisions (IMDG) : TP2, TP29 EmS-No. (Fire) : F-A EmS-No. (Spillage) : S-F Stowage category (IMDG) : A

- Air transport

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y964
PCA limited quantity max net quantity (IATA) : 30kgG
PCA packing instructions (IATA) : 964
PCA max net quantity (IATA) : 450L
CAO packing instructions (IATA) : 964
CAO max net quantity (IATA) : 450L

Special provisions (IATA) : A97, A158, A197

ERG code (IATA) : 9L

- Inland waterway transport

Classification code (ADN) : M6

Special provisions (ADN) : 274, 335, 375, 601

Limited quantities (ADN) : 5 L

Excepted quantities (ADN) : E1

Carriage permitted (ADN) : T

Equipment required (ADN) : PP

Number of blue cones/lights (ADN) : 0

- Rail transport

Classification code (RID) : M6

Special provisions (RID) : 274, 335, 375, 601

Limited quantities (RID) : 5L Excepted quantities (RID) : E1

Packing instructions (RID) : P001, IBC03, LP01, R001

: TP1, TP29

Special packing provisions (RID) : PP1
Mixed packing provisions (RID) : MP19
Portable tank and bulk container instructions : T4

Portable tank and bulk container special

provisions (RID)

(RID)

Tank codes for RID tanks (RID) : LGBV
Transport category (RID) : 3

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

Special provisions for carriage – Packages

(RID)

Special provisions for carriage - Loading,

unloading and handling (RID)

: CW13, CW31

Colis express (express parcels) (RID) : CE8
Hazard identification number (RID) : 90

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

IBC code : Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

Not applicable

SECTION 16: Other information

Indication of changes: Revision - See : *.

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE

COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending

Regulation (EC) No 1907/2006.

Other information : Information in this safety data sheet is based on actual knowledge in our possession and our experience. This does not in any way excuse the user from knowing and applying all the

regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. It is the user's responsibility to take the mentioned precautionary measures and to ensure that this information is complete and sufficient for the

use of this product.

Full text of H- and EUH-statements:

Hazardous to the aquatic environment — Chronic Hazard, Category 2	
Hazardous to the aquatic environment — Chronic Hazard, Category 3	
Serious eye damage/eye irritation, Category 2	
Skin corrosion/irritation, Category 2	
Sensitisation — Skin, Category 1	
Causes skin irritation	
May cause an allergic skin reaction	
Causes serious eye irritation	
Toxic to aquatic life with long lasting effects	
Harmful to aquatic life with long lasting effects	
Contains epoxy constituents. May produce an allergic reaction	

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product